

# PROLINE DIE SPACER



ProLine Die Spacer is an advanced paint-on material formulated using the latest polymers to provide users with a consistent, uniform coating with every application.

1. Prepare model and die according to desired procedure. We recommend using ProLine Model & Die Conditioner before applying die spacer to create a superior bond, reducing the possibility of chipping or cracking.
2. Shake bottle of spacer until it is a homogeneous mixture. You should see the color completely develop and have a consistent look throughout the entire bottle. The die spacer should be free flowing. Thinner can be added as required and if used only 1 or 2 drops should be added at a time. Under normal conditions thinner should not be needed.
3. Depending on the thickness required, and color used, multiple coats may need to be applied.
  - Gold, Silver (6 microns per coat)
  - Blue, Red, Yellow, Clear (12 microns per coat)
4. After unscrewing and withdrawing the cap remove excess liquid from brush. Directly apply the first coat of spacer to the die with even strokes.
5. Wait at least 30 seconds before applying subsequent coats of die spacer.
6. Alternating colors is a good way to ensure even application, as it will be easier to visualize the coverage.
7. We recommend waiting several minutes before applying a die lubricant or beginning work on the die.
8. The thinner can be used to remove die spacer from unwanted areas on the model, and on other surfaces. Please check the compatibility in an inconspicuous area before using.
9. Keep bottle tightly sealed when not in use. This will prolong the life of the material and reduce the need for using thinner.

 Contains Methyl Ethyl Ketone (CAS# 78-93-3)

## CAUTION:

Content flammable. Eye and skin irritant. Use with adequate ventilation. Keep out of reach of children.

● Gold, 2 x 1/2 oz brush bottle, 6 μ per coat	Item 40500
○ Silver, 2 x 1/2 oz brush bottle, 6 μ per coat	Item 40501
● Blue, 2 x 1/2 oz brush bottle, 12 μ per coat	Item 40502
● Red, 2 x 1/2 oz brush bottle, 12 μ per coat	Item 40503
● Yellow, 2 x 1/2 oz brush bottle, 12 μ per coat	Item 40504
○ Clear, 2 x 1/2 oz brush bottle, 12 μ per coat	Item 40505
Thinner, 2 oz	Item 40506

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