

PROLINE MODEL AND DIE CONDITIONER



ProLine Model & Die Conditioner is a resinous liquid that permeates the surface filtering through and filling the microscopic pores of the gypsum. As it fills the voids in the gypsum, it fuses all of the particles together, working from the inside out to strengthen the surface of the die.

1. Prepare model and die according to desired procedure. If using a cyanoacrylate type block out material to fill undercuts we recommend applying the Model & Die Conditioner after applying block out material.
2. Shake bottle and make sure liquid has a thin, water like consistency.
3. Unscrew cap, remove and use brush to apply liquid to model or die. ProLine Model & Die Conditioner does not change the dimensions of the gypsum, so be sure to cover the margins and other delicate areas.
4. After 10 – 15 seconds apply another even coat of Model & Die Conditioner. It is best to apply the conditioner in multiple thin coats, rather than trying to apply a thick coat, as the liquid needs to be able to soak into the gypsum.
5. More coats can be applied as needed, depending on the gypsum being used.
6. Blot any excess liquid before drying. Do not allow the material to pool. If excess material does pool, ProLine Model and Die Conditioner Thinner can help to remove the thickened area.
7. Allow 3 – 5 minutes for a complete set. The model or die should have a matte finish.
8. Proceed with remaining model preparation steps.
9. If the liquid becomes thick, ProLine Model & Die Conditioner Thinner can be added to thin out the liquid. Add a small amount and shake well. The liquid should have a thin, water like consistency and have bubbles appear around the top of the liquid when shaken.

 Contains Methyl Ethyl Ketone (CAS# 78-93-3)

CAUTION:

Content flammable. Eye and skin irritant. Use with adequate ventilation. Keep out of reach of children.

2 X 1 oz brush bottle	Item 40450
8 oz refill bottle	Item 40551
Thinner	Item 40452

VACALON.COM

TOLL FREE 800.729.8192 TEL 614.577.1945

